

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
042.35190ZN	L.21/00322/14 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X19		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,44	6,80	6,45-6,76	10	0
HEAD THICKNESS	2,10 REF		2,30-2,41	10	0
HEAD ANGLE	80°	82°	80°50'-81°15'	10	0
RECESS WIDTH	4,60		4,26-4,30	10	0
RECESS DEPTH #2	1,62	2,12	1,80-1,92	10	0
MAJOR DIAMETER	3,35	3,53	3,45-3,49	10	0
MINOR DIAMETER	2,57		2,47-2,57	10	0
PITCH	1,30		1,27-1,29	10	0
THREAD ANGLE	60°		60°-62°	10	0
DRILLING POINT DIAMETER	2,80 MAX		2,77-2,85	10	0
DRILLING POINT LENGHT #2	4,05		4,52-4,65	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	48,75	51,25	49,32-49,75	10	0
TORSION	143 KGF-CM MIN		250-255	10	0
DRILLING TIME	13,0 SEC MAX		4,2-6,2	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° KU692	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	2	80	12	2	2	2	1	3	1	35	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50